



## Product main features

BIC® Intensity® Premium Felt Pen creates 0.73 mm lines for activities like adult colouring, DIY projects, doodling, and drawing. Available in 24 ultra intense colours with a wear-resistant nib and smooth ink for both large shape-filling and intricate outlining. Sleek black barrel with rubber comfort grip for improved control. The ventilated safety cap matches the ink colour for quick storage.

### Polypropylene Barrel

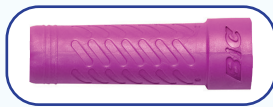
139.0 mm length  
16.5 mm diameter

### Available in 24 ultra intense colours

- Water based ink
- Washable on fabrics



### TPE Grip



Comfort  
Good writing control

### Blocked nib

Excellent resistance to push back

### Medium bullet polyester point



0.73 mm point size for fine or wide line



### End Plug

Press fit with retention rings

### Polypropylene Cap

Grip and ventilated safety cap  
Match ink colour

### Polyethylene Vapor Seal

To ensure air tight seal



## Manufacturing process and controls

### Full automatic assembly

- Automatic injection molding process.
- Incoming inspection on raw materials and sourced components.
- Internal components – Ink, cap, barrel, grip, end plug, vapor seal, clip.
- Products audited prior to shipment.
- Over 50 visual and functional aspects tested prior to release.

### Laboratory controls

- Ink, filler, and nib physico-chemical measures.
- Mileage, cap off time, drop test, oven leakage, dry abrasion, water resistance, solvents resistance, lightfastness, ink drying time on supports.
- Age tests at 23°C, 48°C & 55°C, evaporation test at 23°C & 48°C.

### Production controls

- Statistical control for: Ink weight, clip position, molded part dimensions.
- Vacuum testing for leakage.
- Write tests and visual inspections.
- Ink, cap, end plug, barrel, vapor seal, nib are checked for presence during assembly.
- AQL standards used in approval of all components.

## Compliance with standards and regulations

### Product

- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End plug compliant with safety end plug standard (BS 7272-2)
- EN71-1 – European Toy Safety
- Conforms to ASTM D-4236
- Heavy metal tested by an external laboratory (EN71-3: 2019 + A1: 2021, 16 CFR 1303, REACH – Annex XVII – entry n°23 and entry n°63)
- Conforms to REACH/EC No. 1907/2006
- Complies with applicable phthalates regulations

### Packaging

- Packaging compliant with packaging & packaging waste European directive (94/62/EC)

## Environment and social responsibility

### Environment

- PVC free product

### Social responsibility

- Made in the USA
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

## Logistics data

### Product

- Length: 139.0 mm
- Diameter: 16.5 mm
- Weight: 10.5 g

### Packaging

- Cardboard Wallet of 12
- Cardboard Wallet of 24