



# Scotch® Photo Mount™ Adhesive

Scotch® Photo Mount™ Adhesive is a High strength adhesive provides an instant and permanent hold. It can be used on most porous and non-porous materials. It is a clear adhesive and slow drying to allow a short time for pinpoint positioning before final bonding. The new controlled spray pattern greatly reduces adhesive mist.



## BENEFITS

- High quality from Scotch™ Brand to help to protect memories. Adhesive is safe for color photos, illustrations, maps and more
- Adhesive provides a clear and permanent bond
- Acid-free
- Photo safe
- Works on many surfaces including photographs good quality cardstock board, posters, and maps
- Fine mist spray
- Dries clear

## NOTES:

- Not suitable for vinyl materials or expanded polystyrene foam

## STORAGE

21°C, 50% relative humidity, avoid storing at >49°C

## VOLATILE ORGANIC COMPOUND (VOC)

86% by weight

## SHELF LIFE

2 years

## PHOTO SAFE

Yes

\*These are average values. 3M does not guarantee every product will have these specific test values. Actual test values may vary and may be greater than or less than the averages listed.

## PROPERTIES

CAT#	COVERAGE* m <sup>2</sup>	DRY TIME* seconds	BONDING RANGE* minutes	% SOLIDS* by weight	ADHESIVE	COLOR
7024	3	60 - 120	2 - 5	14%	Synthetic Elastomer	Translucent

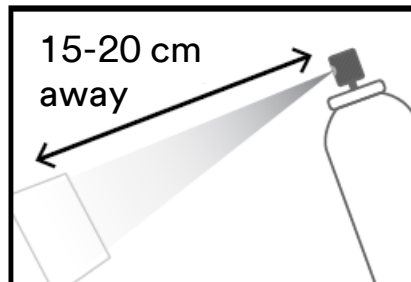
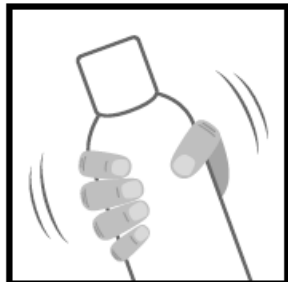


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## DIRECTIONS:



1. Shake can and test spray pattern before each use
2. Turn spray tip so arrow points to dot on rim.
  - If there is no dot, skip this step.
3. Hold can 15-20 centimeters from surface and apply an even coat.
  - Spraying too closely can cause the adhesive to soak into paper substrates, which can extend drying times, weaken the bond, and affect the look of the finished project.
  - A double coat of adhesive is recommended with the second coat applied in a cross direction to the first.
4. **For bonding items smaller than 12" x 12":**
  - a. Adhesive only needs to be applied to one surface.
  - b. Let dry until tacky for 1-2 minutes, then press into position. Use sufficient pressure to ensure contact, working from center outward. A hard rubber roller is recommended.
    - Important: Align print carefully or use a slipsheet, since bond is immediate and cannot be repositioned.
  - c. Bond must be made within 5 minutes.
5. **For bonding items larger than 12" x 12":**
  - a. Apply adhesive on both surfaces.
  - b. Let dry 2-3 minutes, then press into position. Use sufficient pressure to ensure contact, working from center outward. A hard rubber roller is recommended.
    - Important: Align print carefully or use a slipsheet, since bond is immediate and cannot be repositioned.
  - c. Bond must be made within 5 minutes.
6. Before storage, invert can and clear nozzle by quickly pressing and releasing it.
7. Store upright and below 49°C.



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## **CAUTIONS/WARNINGS:**

### **DANGER!**

EXTREMELY FLAMMABLE. VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE. CAUSES EYE IRRITATION. MAY CAUSE ALLERGIC SKIN REACTION. May irritate the nose and throat and cause dizziness, headache or nausea. Contact with liquid can cause frostbite. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

### **CONTAINS:**

ACETONE, PROPANE, CYCLOHEXANE

### **PRECAUTIONS:**

Vapors may ignite explosively. Keep away from heat, sparks, open flame, pilot lights and other sources of static discharge. Avoid eye contact. Do not get on skin or clothing. Avoid breathing dust, vapors, mists or spray. Use only with adequate ventilation. Prevent vapor build-up by opening doors and windows. Exposure to heat or prolonged exposure to sun may cause bursting. Do not puncture or incinerate (burn) container. Do not smoke when using this product. Store at temperatures below 120°F (49°C). Do not swallow. Wash thoroughly after handling.

KEEP OUT OF REACH OF CHILDREN

### **FIRST AID INFORMATION:**

**Inhalation:** Remove person to fresh air. If symptoms develop, get medical attention.

**Eye Contact:** Flush eyes with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

**If Swallowed:** Do not induce vomiting. Rinse mouth. If you feel unwell, get medical attention.

For additional health and safety information: see Safety Data Sheet (27-9814-8)  
Conforms to ASTM D-4236

IMPORTANT NOTICE: All statements, technical information and recommendations contained herein are based on tests 3M believes to be reliable. However, many factors beyond the control of 3M can affect the use and performance of 3M products in a particular application, including materials to be finished with the 3M product, the preparation of those materials, and the conditions under which the product is used. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether the product is fit for the particular application. Always read and follow instructions for use and wear appropriate protection for eyes, face, hands, and body.



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